

**WHAT IS CLAIMED IS:**

1. A method of using an overlay to form a rule die comprising the steps of:

- a) forming an overlay using a method consisting of the steps of:
  - i) creating an imaged receiver sheet having an image, a first thermal print layer, and a first support layer;
  - ii) laminating an imageless receiver sheet having a second thermal print layer and a second support layer with said imaged receiver sheet, thereby encapsulating said image;
  - iii) removing said first support layer;
  - iv) removing said second support layer; and
- b) using said overlay having an electrostatic charge to verify or form a rule die.

2. The method of claim 1 wherein said first support layer comprises a first support base, a first release layer, and a first aluminized layer.

3. The method of claim 2 wherein said first support base comprises a member of the group: polyester, polyethylene, and combinations thereof.

4. The method of claim 1 wherein said thermal print layer comprises Butvar.

5. The method of claim 116 wherein said thermal print layer comprises a polyacrylate.